

**Technical Data, Machine Type O Rounding Machine RM 304 2423/3MK+3MK**

Approx Size L x W x H ft/inch	21'-4" x 7'-7" x 7'-7"
Approx Weight pound	37,400 pd
kW 1. cutter head      kW feed	110 kW                      7.5 kW
kW 2. cutter head      kW feed	90 kW
Feed - feet per minute max. / min.	75'-15'              frequency inverter
Min.- length /Max.-length inch	Min. 5'
Max Ø raw material inch	22 ¾"
Min Ø Max Ø finished material inch	6 ¼" - 11 ¾"
Max wood removal	
1. cutter head RPM direction rotation < >	850
2. cutter head RPM direction rotation < >	950
1. cutter head, how many knife holders	3
2. cutter head, how many knife holders	3
by raster or continuously - adjustment step	1. Raster 13/64"              2. Raster 13/64"
Infeed Rollers	4                      first two pairs open
Intermediate Rollers	2
Discharge Rollers	3
Air consumption NL/min PSI	
Volt	3 Phase 480 Volt
Herz	60 hz
Sound level	fair
Chip Discharge	downward
Manufacturer Electronic / Motors	SEW
Control Combo	
Price rotary stop switch (optional)	\$ 2,660
Manufacturer Hydraulic - Pneumatic	Festo
Price Knife Holder(s) 1. Cutter head Each	\$ 2,983 ( holder for the roughing knives)
Price Knife Holder(s) 1. Cutter head Each	\$ 2,983 (holder for the finishing knives)
Price Knife Holder(s) 2. Cutter head Each	\$ 2,983
Price Roughing/Finishing Knives 1.C.H. each	Roughing \$ 196      Finishing \$ 136
Price Roughing/Finishing Knives 2.C.H. each	Roughing \$ 93      Finishing \$ 77
Steel Knives	HSS
Price without shipping/insurance/custom fee	\$ 460,400
Price additional guide bushing 2. Cutter head	Patented \$ 1,057              Standard \$ 426
Price additional guide bushing 1. Cutter head	Standard \$ 477
Price soft start unit / Manufacturer	
Warranty	3 years

**Prices as of May 2008 / Exchange Rate 1.55**

**All measurements are approximately, since converted from centimeters / kg into inch / pound**